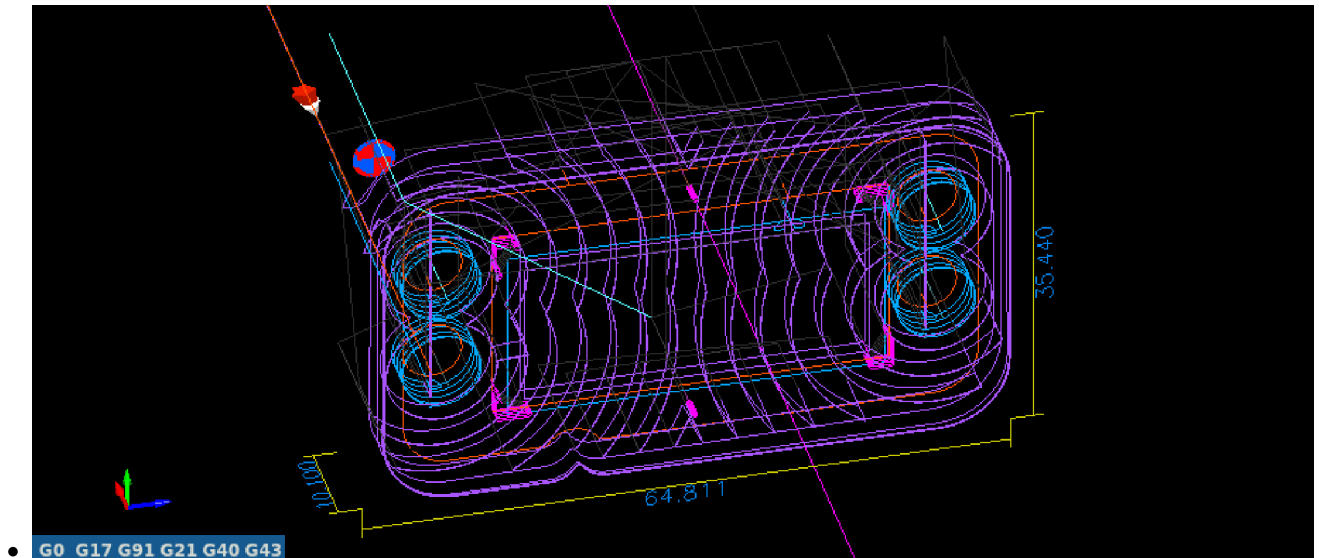


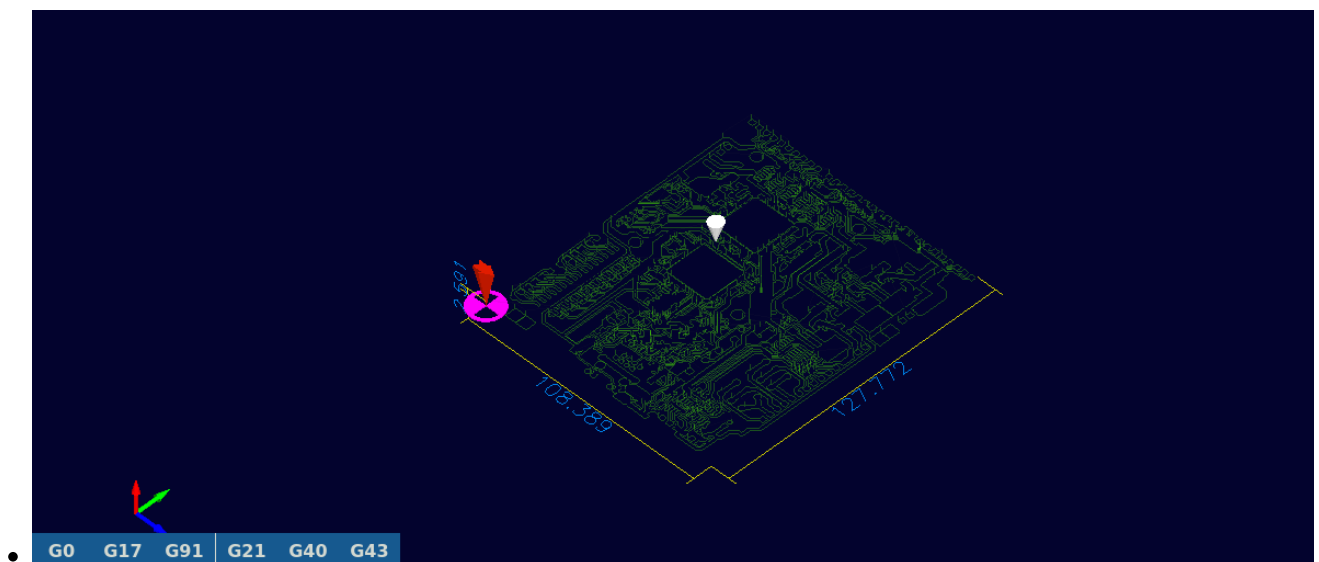
Welcome to the myCNC Documentation site

This website contains the manuals and documentation for the myCNC control boards and myCNC software designed and developed by [Puruvesi Automation](#). The index for the site is located in the left sidebar. Below you can find the QuickStart section which is designed to introduce the user to the myCNC initial setup process, as well as some general controller and software information pages.



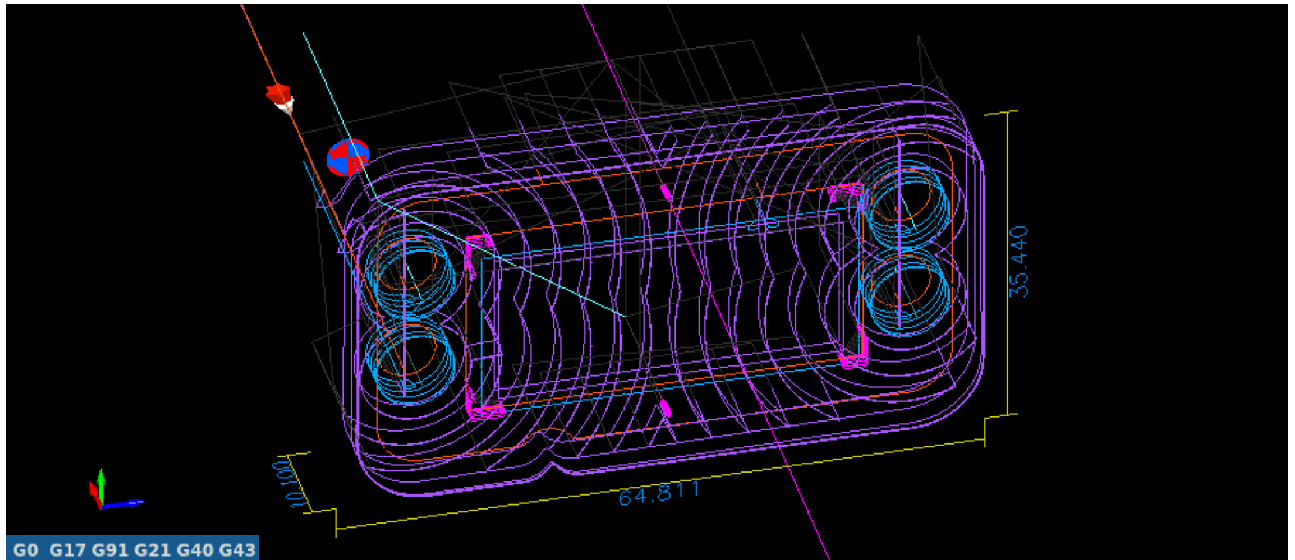
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Please consult the [QuickStart](#) page for machine setup instructions



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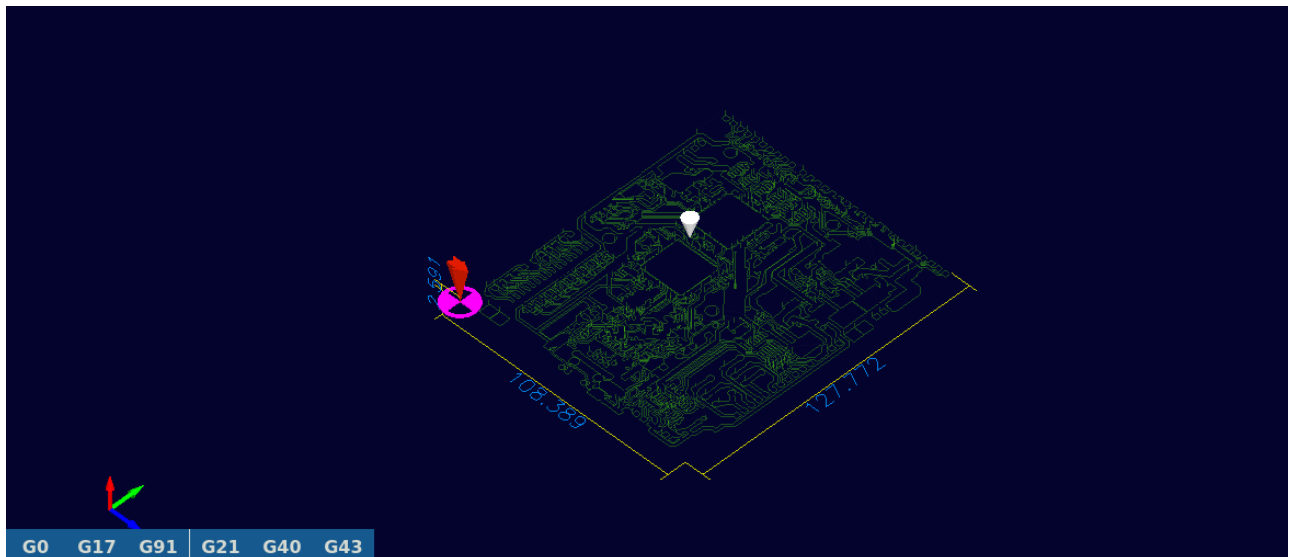
Visit our [Frequently Asked Questions](#) page to get started



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The Search bar is located in the top right corner of the screen



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Visit our [Forum](#) for all discussion related to myCNC controllers and CNC in general

Other Languages:

- [Документация на русском](#)

MyCNC Quick Start:

- [Frequently Asked Questions](#)
- [Profile Screen Description](#)
- [Installing Ubuntu MATE 18.04 through LiveCD with preinstalled myCNC software](#)
- [Installing the myCNC Linux ISO on a Tinkerboard SBC](#)
- [General myCNC setup](#)
 - [Plasma setup \(X1366P\)](#)
 - [Oxy-fuel setup \(X1366G\)](#)
 - [Tangential Knife setup \(X1366V\)](#)

- [Setting up the homing procedure](#)
- [Setting up Axes and Pulses per Unit](#)
- [Network Setup](#)
- [Setting up the probe tool](#)
- [CNC Vision \(Camera\) Setup](#)
- [Start/Stop Setup](#)
- [Importing DXF files into myCNC](#)

Controller information:

- [myCNC-ET6 CNC controller](#)
- [myCNC-ET7 CNC controller](#)
- [myCNC-ET10 CNC controller](#)
- [myCNC-ET15 CNC controller](#)

General Software information:

- [MyCNC Configuration Dialogs](#)
- [PLC](#)
- [myCNC Software](#)

Recent Edits:

Page	Date	Comment
Importing DXF files into myCNC	Sep 07, 2022	Parser V2 and Segment Merge Tolerance
Server API	Sep 07, 2022	New commands for Server API (to get filepath, file name, etc)
Importing DXF files into myCNC	Sep 02, 2022	Added additional info on V-knife, S-knife, Knife-L180
Global Variables	Aug 23, 2022	Added gvariables #5110 & #5111 (speed XYZ and speed ABC)
Wireless Pendants	Aug 19, 2022	Info on the 99-xhc.rules file
Global Variables	Aug 16, 2022	GVAR_TOOLPOT_01_TIME (#6120) info added
Screen Editing and Configuration	Aug 16, 2022	Added passcode widget screenshot

Older edits

Page	Date	Comment
Spindle Control via Modbus	Aug 15, 2022	Added client-provided info for a WK600 inverter
Password locking the settings menu	Aug 09, 2022	Added links to the Screen Editing manual for Password Widget
Screen Editing and Configuration	Aug 09, 2022	Added the Password Widget info
Independent Axis ("AxisPlus")	Aug 08, 2022	Added global variables for plasma cutting and arcs slow control
Global Variables	Aug 08, 2022	Added global variables for AxisPlus plasma cutting
Global Variables Description	Aug 04, 2022	Added video for gvariable 64200
Screen Editing and Configuration	Jul 29, 2022	Added the time-display GUI element info
Dental Mill	Jul 29, 2022	Article edited with relevant global variables

Page	Date	Comment
Start/Stop Setup	Jul 25, 2022	Added info on 0xfffff (Stop) and 0xfffffe (Start) commands
Global Variables	Jul 22, 2022	Added global variables for AxisPlus/Focus applications
DC Motor Control	Jun 16, 2022	Article created
Main screen description	Jun 6, 2022	Expanded the Toolsview/Tool Specifications section
5023 and 5043	Jun 2, 2022	Added a note on Tune Z
Laser Cutting	Apr 25, 2022	Added Focus/Height Control info
Включение / выключение серво	Mar 18, 2022	Added a RU page translation
Changing the profile	Mar 14, 2022	Duplicated the general profile change instructions (via the Info tab) from FAQ
5023 and 5043	Mar 09, 2022	Info on global variable #7517
G-Codes list	Mar 09, 2022	G92 S- and F-parameters explanation
Triggers	Mar 07, 2022	Added tutorial video
myCNC Timers	Mar 07, 2022	Added tutorial video
Global Variables	Mar 03, 2022	Added global variable 5539
Global Variables	Feb 16, 2022	Added global variables 9701/9721
myCNC-ET10 CNC controller (Revision 3)	Feb 15, 2022	Corrected IN ports diagrams for ET10R3
Server API	Feb 15, 2022	Server interface/server port functionality description
SheetCam Tips	Feb 14, 2022	Page created
MyCNC Rotation Widget	Feb 08, 2022	
MyCNC Configuration Dialogs	Feb 08, 2022	
Hardware Pendant	Feb 08, 2022	
Independent Axis ("AxisPlus")	Feb 08, 2022	
PLC	Feb 02, 2022	Added the Jog from PLC section

If you have any questions, or if you cannot find some information on this page, in the [Site Index](#), or through the Search function, please reach out on the [myCNC Forum](#).

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