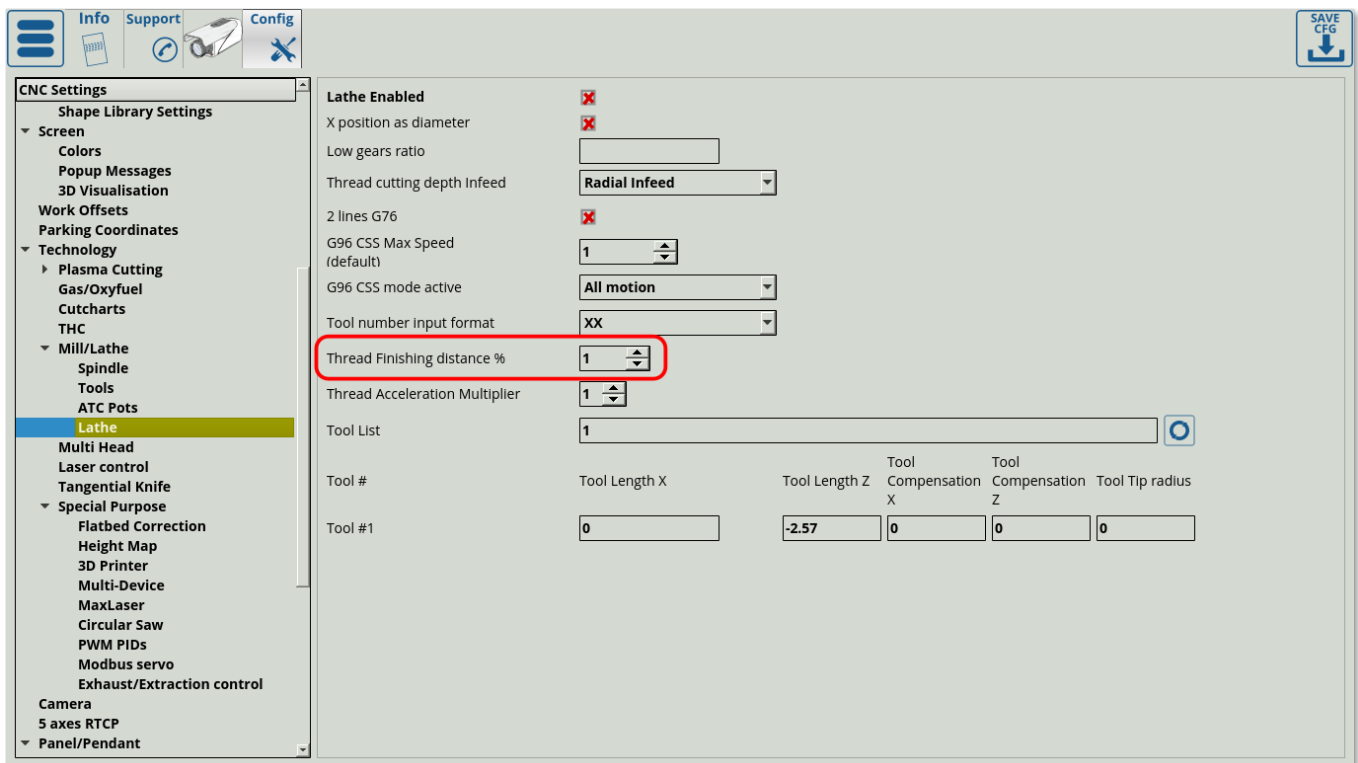


Thread finishing ON/OFF (M23/M24)



M23 command indicates to the controller to create a chamfer at the end of the thread, which the chamfer thread finishing distance being set up in Settings > Config > Technology > Mill/Lathe.

The M24 command indicates that no chamfer is to be created. Both commands will remain in effect until the other is brought up in the command code.

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Last update: **2019/08/19 11:40**

